

INTRACAVITY PROBE WITH CONTINUOUS SHIELDING OF  
ACOUSTIC WINDOW

5 This invention relates to medical diagnostic  
imaging systems and, in particular, to diagnostic  
ultrasonic imaging probes with continuous shielding  
of the acoustic window.

Medical ultrasound products are regulated by  
strict guidelines for radiated emissions (EMI/RFI) to  
10 prevent interference with other equipment and to  
preserve the integrity of the ultrasound image for  
patient diagnosis. Electronic emissions from  
ultrasound equipment could interfere with the  
operation of other sensitive equipment in a hospital.  
15 RFI from other instruments such as electrocautery  
apparatus in a surgical suite can create noise and  
interference in the ultrasound image and  
measurements. Accordingly it is desirable to shield  
the electronics of an ultrasound system and its  
20 probes from EMI/RFI emissions to and from these  
components.

A typical method of making an EMI/RFI shield for  
an ultrasound probe consists of thin metal layers  
placed on, in, or in close proximity to the  
25 electronic components of the probe and cable, which  
are appropriately grounded. To shield the front of  
the transducer, thin metal layers may be located on  
or around or embedded in the transducer lens  
material. While these techniques are fairly  
30 straightforward for electronic probes with no moving  
parts, they are much more difficult to apply to  
probes with mechanically oscillated transducers. The  
motion of the moving transducer can create gaps in  
the continuity of the shielding, admitting and  
35 allowing emissions around the moving mechanism.

Accordingly it is desirable to have an effective shielding technique that will completely shield emissions to and from the moving transducer and its motive mechanism.

5           In accordance with the principles of the present invention, a mechanical ultrasound probe is described in which the moving transducer is completely shielded from EMI/RFI emissions. The moving transducer is contained within a fluid-filled compartment at the  
10           distal end of the probe which is sealed with an acoustic window cap. The cap is lined with a thin, electrically conductive layer that is electrically connected to a reference potential. The conductive layer is sufficiently electrically conductive to  
15           provide EMI/RFI shielding, and thin enough to enable the passage of acoustic energy through the acoustic window. The electrically conductive layer may be a continuous surface or a grid-like pattern that provides sufficient shielding for the probe.

20           In the drawings:

          FIGURE 1 illustrates a typical intracavity ultrasound probe of the prior art.

          FIGURE 2 illustrates a side view of a mechanical intracavity probe for three dimensional imaging which  
25           is constructed in accordance with the principles of the present invention.

          FIGURE 3 is a side cross-sectional view of a mechanical intracavity probe constructed in  
30           accordance with the principles of the present invention.

          FIGURE 4 is a side cross-sectional view of the distal tip of a mechanical intracavity probe constructed in accordance with the principles of the present invention.

FIGURE 5 is an enlarged, more detailed view of the distal probe tip of FIGURE 4.

FIGURE 6 illustrates a probe acoustic window cap which is constructed in accordance with the principles of the present invention.

In the past, intra-vaginal transducer (IVT) probes and intracavity (ICT) probes have been developed to scan a two dimensional image region from within the body. This could be done with an array transducer or oscillating single crystal transducer which would scan a sector-shaped area of the body. By curving the elements of an array transducer completely around the distal tip region of the probe, sectors approximating 180° could be scanned. A typical IVT intracavity probe 10 is shown in FIGURE 1. This probe includes a shaft portion 12 of about 6.6 inches (16.7 cm) in length and one inch in diameter which is inserted into a body cavity. The ultrasound transducer is located in the distal tip 14 of the shaft. The probe is grasped and manipulated by a handle 16 during use. At the end of the handle is a strain relief 18 for a cable 20 which extend about 3-7 feet and terminates at a connector 22 which couples the probe to an ultrasound system. A typical IVT probe may have a shaft and handle which is 12 inches in length and weigh about 48 ounces (150 grams) including the cable 20 and the connector 22.

Referring now to FIGURE 2, an intracavity ultrasound probe 30 for three dimensional imaging which is constructed in accordance with the present invention is shown. The probe 30 includes a handle section 36 by which the user holds the probe for manipulation during use. At the rear of the handle is a strain relief 18 for the probe cable (not shown). Extending from the forward end of the handle

36 is the shaft 32 of the probe which terminates in a dome-shaped acoustic window 34 at the distal end through which ultrasound is transmitted and received during imaging. Contained within the distal end of the shaft is a transducer mount assembly 40 which is also shown in the cross-sectional view of FIGURE 3. A convex curved array transducer 46 is attached to a transducer cradle 48 at the distal end of the assembly 40. The transducer cradle 48 is pivotally mounted by a shaft 49 so it can be rocked back and forth in the distal end of the probe and thereby sweep an image plane through a volumetric region in front of the probe. The transducer cradle 48 is rocked by an oscillating drive shaft 50 which extends from a motor and shaft encoder 60 in the handle 36 to a gear 54 of the transducer cradle. The drive shaft 50 extends through an isolation tube 52 in the shaft which serves to isolate the moving drive shaft from the electrical conductors and volume compensation balloon 44 located in the shaft proximal the transducer mount assembly 40. The construction and operation of the rocking mechanism for the transducer cradle 48 is more fully described in concurrently filed US patent application serial number 60/559,321, entitled ULTRASONIC INTRACAVITY PROBE FOR 3D IMAGING, the contents of which are incorporated herein by reference. The echo signals acquired by the transducer array 46 are beamformed, detected, and rendered by the ultrasound system to form a three dimensional image of the volumetric region scanned by the probe.

Because ultrasonic energy does not efficiently pass through air, the array transducer 46 is surrounded by a liquid which is transmissive of ultrasound and closely matches the acoustic impedance

of the body which is approximately that of water. The liquid is contained within a fluid chamber 42 inside the transducer mount assembly 40 which also contains the array transducer 46. Water-based, oil-based, and synthetic polymeric liquids may be used. In a constructed embodiment silicone oil is used as the acoustic coupling fluid in the transducer fluid chamber. Further details of the fluid chamber of the embodiment of FIGURE 2 may be found in concurrently filed US patent application serial number 60/559,390, entitled ULTRASOUND PROBE WITH MULTIPLE FLUID CHAMBERS, the contents of which are incorporated herein by reference.

In accordance with the principles of the present invention the acoustic window 34 is lined with a thin conductive layer 38 as shown in FIGURE 4. The dome-shaped acoustic window 34 is made of a flexible plastic material which makes good contact with the body of a patient and resists cracking in the event the probe is dropped. In a constructed embodiment the acoustic window 34 is made of a polyethylene polymer. A suitable material for the conductive layer 38 is gold, which flexes well on the flexible dome-shaped acoustic window and which tends to self-heal any small fissures which may develop from flexure of the dome. Titanium/gold alloys and aluminum are also suitable candidates for the shielding material. While the conductive layer may be embedded in the acoustic window, it is easier to form the thin layer by vacuum deposition processes such as sputtering, vacuum evaporation, physical vapor deposition, arc vapor deposition, ion plating or laminating. Prior to deposition the polymeric dome can be coated with parylene for better adhesion of the conductive layer. These processes enable the

thickness of the layer to be carefully controlled, as it is desirable to have a thin layer which is acoustically transparent at the operating frequency of the transducer. The conductive layer should be

5 thick enough to be electrically conductive, yet thin enough so as not to substantially impede the transmission of ultrasonic energy through the acoustic window. Acoustic transparency was achieved in a constructed embodiment by keeping the thickness

10 of the layer 38 to 1/16 of a wavelength ( $\lambda$ ) or less at the nominal operating frequency of the transducer (6 MHz.) In the constructed embodiment the conductive layer 38 had a thickness of 1000-3000 Angstroms or 0.004-0.012 mils which is well within

15 this criterion. A gold layer of 2000 Angstroms (0.00787 mils) and an aluminum layer of 10,000 Angstroms (0.03937 mils) can generally be readily achieved. For most applications with most suitable materials, a conductive layer thickness of 1/128 of a

20 wavelength (~20,000 Angstroms) can generally be obtained with good effect.

To complete the electrical path for the shielding conductive layer 38 the acoustic window cap 34 is sealed over the distal end of the transducer

25 mount assembly 40 by a metal dome ring 70, shown in FIGURE 5. The conductive layer 38 on the inner surface of the acoustic window cap 34 is thereby compressed against two conductive, silver-filled O-rings located in grooves 72 and 74 around the

30 circumference of the assembly 40. The transducer mount assembly in a constructed embodiment is made of aluminum and is grounded, thereby completing the electrical path from the shielding layer 38, through the conductive O-rings, and to the assembly 40 which

35 is at reference potential. Connections from the

conductive layer 38 to a reference potential can be accomplished by conductive epoxy, solder connection, clamped pressure creating a metal-to-metal contact, conductive gaskets or O-rings, or discrete drain  
5 wires.

FIGURE 6 illustrates another embodiment of the present invention in which the acoustic window 34 is flat like a contact lens rather than dome-shaped. The plastic cap 34 is lined with a thin gold layer  
10 38. An acoustic window of this form factor would be suitable for a moving transducer probe such as a multiplane TEE probe in which an array transducer is rotated around an axis normal to the plane of the array rather than oscillated back and forth.

15 Rather than use a continuous layer for the conductive layer 38, the shielding layer may also be formed as a grid-like screen or other porous pattern. Such a pattern can still provide effective EMI/RFI shielding but with enhanced transmissivity to  
20 ultrasound.